

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.06.27	Job No.: 00083	ADR Yes/No: N	ADR Date:	ECN #: 1208
Product No.: D117-762		Created By: <i>RA</i>	Approved By: <i>MP</i>	
Product Name: BK 117 Skidtube		Checked By: <i>FA</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>11 08-07-07</i>
Production Engineering Coord	Y	DD/EC	<i>13 08-07-07</i>
Director Quality Assurance			
Customer Order Processing	Y	BG/SB	<i>14 08-07-07</i>

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DSTOW	<i>15 08-07-07</i>
Marketing	Y	SW	<i>16 08-07-07</i>
Prod Doc Control	Y	JLD	<i>17 08-07-07</i>

Reason for Change:

Receive FAA STC SR01853SE for D117-762 skidtubes

Documents Affected:

Release: FAA STC SR01853SE; IIN-D117-762 Rev. A; ICA-D117-762 Rev. 0

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	N			
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ/PH	IIN/ICA/FAA stc	<i>08.07.07 18</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	Y	KJ		<i>08.07.07 19</i>
5	Move Electronic Files	Y	KJ		<i>08.07.07 20</i>
6	Update Master Document List (MDL)	Y	PH		<i>08.07.07 21</i>
7	Update Document Record (DR)	Y	<i>RA</i>		
8	Create/Update Change Record Form	Y	KJ	D117-762-011/-041/-101 @ CHG 001	<i>08.06.27 22</i>
9	Create/Update PPP's	Y	KJ	See 9)	<i>08.06.27 23</i>
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	Y	KJ	New STC	<i>08.07.03 24</i>
13	Update Product Development Summary	Y	KJ		<i>08.07.03 25</i>
14	Update Accpac Database	Y	KJ		<i>08.07.03 26</i>
15	Update Access (ARC) Database	Y	KJ	See 8)	<i>08.07.03 27</i>
16	Update/Verify ARC	Y	KJ/PH		<i>08.07.03 28</i>
17	Update Paperwork Kits in Production	<i>Y</i>	<i>LL</i>	<i>Add A/R</i>	<i>08.07.07 29</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	DD/EC	A/R	<i>See Attached</i>
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	<i>Y</i>	<i>LL</i>	<i>Add A/R</i>	<i>11 08-07-07</i>
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:

Proceed as indicated above.

D117-762-011 (2 IN STOCK, 2 IN PROD, 33844, 38387)
D117-762-041 (1 IN STOCK, 0 IN PROD)
D117-762-101 (1 IN STOCK, 0 IN PROD)

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.06.27	Job No.: 00083	ADR Yes/No: N	ADR Date:	ECN #: 1208
Product No.: D117-762		Created By: <i>PH</i>	Approved By:	
Product Name: BK 117 Skidtube		Checked By: <i>PH</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received	Distribution	Reqd	Resp	Received
Production Manager	Y	LL		Customer Technical Support	Y	DSTOW	
Production Engineering Coord	Y	DD/EC		Marketing	Y	SW	
Director Quality Assurance				<i>PROD DOC CONTROL</i>	Y	JLD	
Customer Order Processing	Y	BG/SB					

Reason for Change:
Receive FAA STC SR01853SE for D117-762 skid tubes

Documents Affected:
Release: FAA STC SR01853SE; IIN-D117-762 Rev. A; ICA-D117-762 Rev. 0

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	N			
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ/PH	IIN/ICA /FAA stc	08.07.04 <i>PH</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	Y	KJ		08.07.07 <i>PH</i>
5	Move Electronic Files	Y	KJ		08.07.07 <i>PH</i>
6	Update Master Document List (MDL)	Y	PH		08.02.07 <i>PH</i>
7	Update Document Record (DR)	Y	<i>PH</i>		
8	Create/Update Change Record Form	Y	KJ	D117-762-011/-041/-101 @ CHG 001	08.06.27 <i>PH</i>
9	Create/Update PPP's	Y	KJ	See 9)	08.06.27 <i>PH</i>
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	Y	KJ	New STC	08.07.03 <i>PH</i>
13	Update Product Development Summary	Y	KJ		
14	Update Accpac Database	Y	KJ		08.07.03 <i>PH</i>
15	Update Access (ARC) Database	Y	KJ	See 8)	08.07.03 <i>PH</i>
16	Update/Verify ARC	Y	KJ/PH		08.07.03 <i>PH</i>
17	Update Paperwork Kits in Production	<i>Y</i>	LL	<i>Add A/R</i>	
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	DD/EC	A/R <i>E</i>	<i>E</i> 08.07.14
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	<i>Y</i>	LL	<i>Add A/R</i>	
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

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 Proceed as indicated above.
 D117-762-011 (2 IN STOCK, 2 IN PROD, 38449, 38387)
 D117-762-041 (1 IN STOCK, 0 IN PROD)
 D117-762-101 (1 IN STOCK, 0 IN PROD)